

Thursday, July 13, 2017 11:47:14 AM

Page 2

 AUG 14 2017

Picklist Print

Thursday, July 13, 2017 11:47:18 AM

Page 1

Work Order ID: 164080

164080

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
IPP : J 06-07-25 As per DSI 9344 JLM
IPP : K 06.11.17 Per K10003 Rev C KJ
IPP : L 07.01.12 Document Record for copying bluefile rmv KJ
IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O
11.03.11 per dsi9536 DD verf:EC IPP REV:P 12.01.23 AS
PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued DAS 6 9-89	Date Issued AUG 11 2017	Status DAS 28 9-89
AN4-51A *AN4-51A* Bolt		Purchased	No			110	Each	130.0000	8 **	32			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		5							
				122993		5							
				over003		50							
				m137951		50							
				ST340		75							
				m137480		75			32				
AN4-6A *AN4-6A* BOLT		Purchased	No			110	Each	1,061.000	16 **	64			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				over003		500							
				M137951		500			64				
				ST320		16							
				M137320		16							
				ST345		545							
				M137464		545			64				

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Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 4.00

Required Qty: 4.00

AN4C46A Purchased No

110 Each 448.0000 4 16

AN4C46A

Bolt

**

Location

Loc Qty

Loc Code

CCK007

230

m138009

230

FG

8

123642

2

m132169

6

OVER002

100

m137316

100

ST341

110

m137316

110

AN6-12A Purchased No

110 Each 60.0000 8 32

AN6-12A

Bolt

**

Location

Loc Qty

Loc Code

ST335

60

M136986

6

M137333

54

DAS
27
9-89

DAS
27
9-89

DAS
28
9-89

AUG 11 2017
DAS
28
9-89

DAS
28
9-89

AUG 11 2017
DAS
28
9-89

138040 X10
22

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Work Order ID: 164080

164080

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 4.00

Required Qty: 4.00

D2570 Manufactured No 110 Each 248.0000 24 96

D2570

Bushing

**

DAS 6 27 9-89
AUG 1 1 2017
DAS 28 9-89

Location Loc Qty Loc Code

FG	12	
88781	12	
FP001	59	
147395	16	
150641	13	
155735	30	
ST008	77	
159964	77	
ST012a	100	
161302	100	

163355x33

63

DAS 27 9-89

D2571

Manufactured No

110 Each 16.0000 1 4

D2571

Saddle, Fwd, Out

**

DAS 6 27 9-89
AUG 1 1 2017
DAS 28 9-89

Location Loc Qty Loc Code

ST397	16	
158815	12	
159560	4	

164344
~~164449~~

DAS 27 9-89

D2572

Manufactured No

110 Each 14.0000 1 4

D2572

Saddle, Fwd, In

**

DAS 6 27 9-89
AUG 1 1 2017
DAS 28 9-89

Location Loc Qty Loc Code

ST397	14	
156278	2	
158742	12	

164484

DAS 27 9-89

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Work Order ID: 164080

164080

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 4.00

Required Qty: 4.00

D2573

Manufactured No

110

Each

18.0000

1

4

D2573

Saddle, Aft, Out

**

DAS
6
9-89

AUG 1 1 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST398

18

158816

12

159559

6

DAS
27
9-89

D2574

Manufactured No

110

Each

12.0000

1

4

D2574

Saddle, Aft, In

**

DAS
6
9-89

AUG 1 1 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST398

12

158743

12

DAS
27
9-89

D2747

Manufactured No

110

Each

68.0000

4

16

D2747

Set Screw

**

DAS
6
9-89

AUG 1 1 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST010

68

157262

68

DAS
27
9-89

D2876

Manufactured No

110

Each

43.0000

2

8

D2876

Saddle Spacer

**

DAS
6
9-89

AUG 1 1 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

ST013

43

156220

11

159960

32

DAS
27
9-89

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Work Order ID: 164080

164080

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 4.00

Required Qty: 4.00

D2877 Manufactured No 110 Each 36.0000 2 8

D2877

Saddle Spacer

**

DAS
6
9-89

AUG 1 1 2017 DAS
28
9-89

Location

Loc Qty

Loc Code

ST013

36

156280

6

161769

30

D3405-041 Manufactured No 110 Each 18.0000 1 4

D3405-041

Ground Handling Lug

**

DAS
6
9-89

AUG 1 1 2017 DAS
28
9-89

Location

Loc Qty

Loc Code

st529

18

159878

12

161724

6

D3405-043 Manufactured No 110 Each 19.0000 1 4

D3405-043

Ground Handling Lug

**

DAS
6
9-89

AUG 1 1 2017 DAS
28
9-89

Location

Loc Qty

Loc Code

st529

19

159092

1

159877

12

161723

6

D3407-041 Manufactured No 110 Each 23.0000 1 4

D3407-041

Tow Ring

**

DAS
6
9-89

AUG 1 1 2017 DAS
28
9-89

Location

Loc Qty

Loc Code

st530

23

159443

9

161679

8

162967

6

Picklist Print

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Page 6

Work Order ID: 164080

164080

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 4.00

Required Qty: 4.00

D3417-5

Manufactured No

110

Each

57.0000

2

8

D3417-5

Washer

**

DAS
6
9-89

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST034

57

158791

57

D3456-1

Manufactured No

110

Each

118.0000

1

4

D3456-1

Washer

**

DAS
6
9-89

AUG 11 2017

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

5

25701

5

ST036

113

159500

17

162291

96

D3533-1

Manufactured No

110

Each

27.0000

2

8

D3533-1

Set Screw

**

DAS
6
9-89

AUG 11 2017

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST038

27

156724

27

Picklist Print

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Page 7

Work Order ID: 164080

164080

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

2,396.000

24

96

MS21042L 4

Nut

**

DAS
27
9-89

AUG 11 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

11

m135058

11

OVER007

2000

m137680

1000

m137988

1000

96

ST303

375

m137402

359

m137544

16

DAS
27
9-89

MS21043-4

Purchased

No

110

Each

700.0000

5

20

MS21043-4

Nut

**

DAS
27
9-89

AUG 11 2017

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

99

m132803

5

m137371

94

OVER007

300

m137886

300

ST302

261

m137361

61

m137371

200

20

DAS
27
9-89

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Work Order ID: 164080

164080

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/12/2017

Required Date: 7/20/2017

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

110

Each

3,061.000

32

128

NAS1149D0463.I

Washer

**

DAS
27
9-89

AUG 11 2017
DAS
28
9-89

Location

Loc Qty

Loc Code

GA

560

M135056

40

M137699

520

ST260a

2000

M137699

1400

M137988

600

ST263

501

M137371

501

138081

DAS
27
9-89

NAS1149D0663J

Purchased

No

110

Each

576.0000

8

32

NAS1149D0663.I

Washer

**

DAS
27
9-89

AUG 11 2017
DAS
28
9-89

Location

Loc Qty

Loc Code

ST263

576

M137361

576

32

DAS
27
9-89

Work Order ID 164080

164080

Page 1

Thursday, July 13, 2017 11:47:13 AM

Item ID: K10003 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Saddle
 Start Date: 7/12/2017 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 7/20/2017 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: _____ Date: JUL 13 2017 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN634,635	H								
100	Document Control	JUL 13 2017							
100	DOCUMENT CONTROL								JUL 24 2017
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Create White labels only per PPP K10003								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.12							
Quality Control									

DAS
5
9-89

5.0 PARTS LIST

5.1 Skidtube Installations with Standard Wearshoes

Item	634 -011	634 -015	634 -041	634 -045	634 -047	641 -011	Part Number	Description
	X						D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X					D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X				D205-634-041	SKIDTUBE
		1		X			D205-634-045	SKIDTUBE
					X		D205-634-047	WEARSHOE KIT
1	1	1				X	D205-641-011	GROUND HANDLING KIT
1			1				D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1			D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16			D2594-1	* PLUG
2B			16	16			D2594-3	* O-RING
3			1	1			D2855	* AFT CAP
4			2	2			AN3-5A	* BOLT
5			2	2			NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
7A			1	1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
8A			1	1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
9A			1	1	1		D3564-13	* WEARSHOE
10			50	50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50			ALS4-1032-130	* INSERT
13			2	2			ALS4-1032-225	* INSERT
20	1	1					D2571	SADDLE, FWD OUTSIDE
21	1	1					D2572	SADDLE, FWD INSIDE
22	1	1					D2573	SADDLE, AFT OUTSIDE
23	1	1					D2574	SADDLE, AFT INSIDE
24	8	8					AN4-51A	BOLT
25	16	16					D2570	BUSHINGS
26	8	8					MS21042L4	NUT (OR MS21042-4)
27	8	8					AN6-12A	BOLT
28	8	8					NAS1149D0668J	WASHER (AN960JD616)
29	16	16					AN4-6A	BOLT
30	32	32					NAS1149D0463J	WASHER (AN960JD416)
31	16	16					MS21042L4	NUT (OR MS21042-4)
32	4	4					D2747	SET SCREW
33	2	2					D3533-1	SET SCREW
40	1	1					D3407-041	TOW RING (REPLACES D2968-041)
41	1	1					D3456-1	WASHER
43	1	1					MS21043-4	NUT
44	2	2					D3417-5	WASHER
50						1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						4	AN4C46A	BOLT
53						8	D2570	BUSHING
54						4	MS21043-4	NUT (OR MS21042-4)
60	2	2					D2876	SADDLE SPACER
61	2	2					D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE